Vowels /a/ and /ə/ are consistently distinct.

Syllable coda /r/ are generally realized as rhotacization (to varying degrees) of preceding vowel on short vowels and as an approximant following long vowels.

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/l/ in /palm/ is vocalized to [ pa:m ]

No distinction between /w/ and /m/: all realized as [w]
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 α is sporadically realized as the diphthong [α], as in:

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/bath/ as [bɛ̞aθ] (additional examples not on this recording include /mad/ as [mɛ̞ad] /glass/ as [glɛ̞as] /ass/ as [ɛ̞as])

but

/fad/ as [fæd] (additional examples not on this recording include /had/ as [hæd] /bat/ as [bæt] /map/ as [mæp] /back/ as [bæk] /wrath/ as [ɹæθ] and /crass/ as [kɹæs)
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