- intense R-coloration (e.g. des<u>er</u>ted, st<u>art</u>, r<u>are</u>, h<u>ere</u>, f<u>or</u>, c<u>ure</u>)
  also with slight vowel extension: "start" [stɑːɚt], "rare" [rɛːɚ],
  "here" [hiːɚ], "for" [fɔːɚ]
- PERSONAL /ɝ/ "superb, first, nurse" → [ɑr]
- IMPLIED /aɪ/ "price, finally" → [aː]
- RELAXING /æ/ "bath, trap"→ [æə]
- TOWER /ɑu/ "found, how" → [æu]
- FLEECE /i/ " treatment, street" → [əi]
- EXPENSIVE /ɛ/ "jacket, sentimental" → [ɪ]

Other

animal → [ɛ·nɪ ·m'l]
Harrison → [Hɛɚ·sn]
palm → [pɑ'm]
different → [dɪ·fɝn]